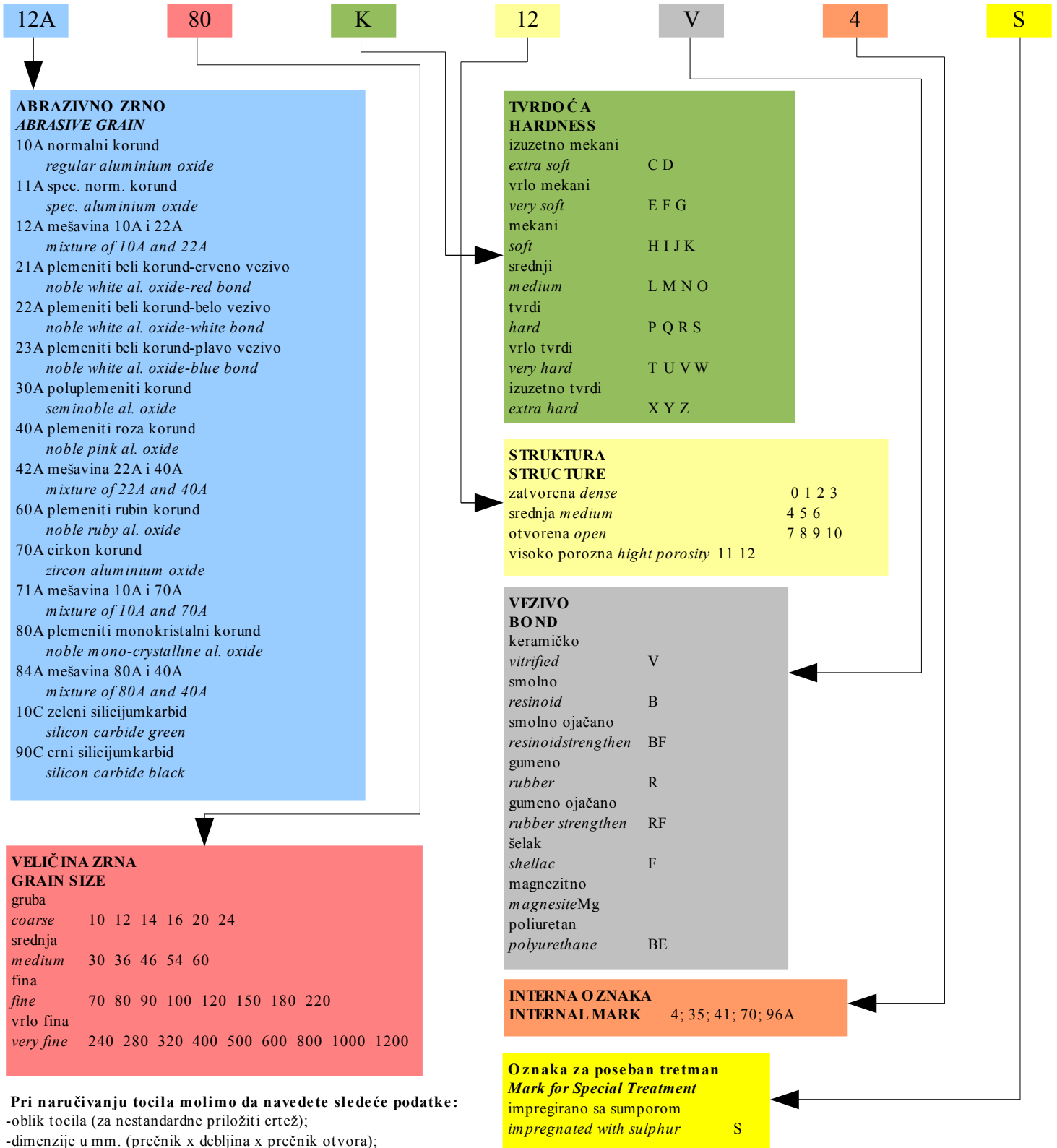


Označavanje kvaliteta tocila

Grinding Wheel Quality Marking System



Pri naručivanju tocila molimo da navedete sledeće podatke:

- oblik tocila (za nestandardne priložiti crtež);
 - dimenzije u mm. (prečnik x debljina x prečnik otvora);
 - oznaku kvaliteta tocila sa sledećim elementima:
 - * vrsta abrazivnog zrna,
 - * veličina zrna (granulacija)
 - * tvrdoća,
 - * struktura,
 - * vrsta veziva.
 - radnu brzinu u m/s ili broj obrtaja osovine brusilice u minutima;
 - tip brusilice;
 - vrstu materijala koji se obrađuje, zahtevani kvalitet obradene površine i tvrdoću materijala.
- Po mogućstvu molimo da priložite etiketu sa tocila koje ste ranije koristili.
- U slučaju nedostatka etikete molimo uzorak tocila i naziv prethodnog dobavljača.

When Ordering The Whetstones, please state the following facts:

- The Form Of Whetstone (for non-standard enclose a drawing);
 - The Dimensions In mm (diameter x thickness x diameter of hole);
 - The Mark Of Whetstone's Quality with the following elements:
 - * the kind of abrasive grains
 - * the size of grain (granulation),
 - * the hardness,
 - * the structure,
 - * the kind of bonds.
 - The Working Speed in m/s or number of shaft-revolutions of the grinding machine in minutes;
 - The Type Of Grinding Machines
 - The Kind Of Materials, which is processed, the demanded quality of processed surface and the hardness of materials.
- If it is possible, enclose the label of whetstone, which you had used before.
- In the case of missing the label, please send sample of whetstone and the name of the previous purveyor.